

DIAMOND & CBN PRODUCTS





Harlequin International Ltd is a technology based leading manufacturer of superabrasive products. A perpetual commitment to Research & Development has enabled the company to lead in the drive for higher standards and performance within the industry.

A worldwide presence demonstrates Harlequin International's ability to pass onto customers the very latest technology and efficiencies within a highly competitive pricing system.

Harlequin believes in constant reinvestment in the very latest machinery and technology in order to deliver to customers the very best products available on a global scale.

Within the ISO9001 quality system is the ability of Harlequin to deliver to all customers a consistently high quality product, along with an unparalleled level of service.

Customers can trust with confidence in a Harlequin product.

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STANDARD WHEEL SHAPES

For Diamond, prefix shape code with STD

For CBN, prefix shape code with STB

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STANDARD WHEEL SHAPES

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DIAMOND & CBN WHEELS FOR CNC MACHINES, INCLUDING:

Anca	Saacke Gebr
Cincinnati	Safag
M Deckel	Schneeberger
EWAG	Schutte
Griffo	Sorenco
Haas	Straussak
HaRo	Stream
Hawema	Tacchella
Huffmann	Viking
Jungner	Walter
PeTeWe	Watkins
Tempo	Loroch

Page 32	11V9 12V9/45 1V1
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Page 35	4BT9 12V5 6A9 12A9

INTERNATIONAL STANDARDISATION OF GRIT SIZES FOR DIAMOND & CUBIC BORON NITRIDE

NARROW RANGE GRADE				
FEPA Grit designation	British BS 1987	US Standard ASTM E11	German DIN 848	
			Series 1	Series 2
D1181	14/16	16/18	-	D1100
D1001	16/18	18/20	-	D900
D851	18/22	20/25	-	D700
D711	22/25	25/30	-	D700
D601	25/30	30/35	D550	D500
D501	30/36	35/40	D450	D500
D426	36/44	40/45	-	D350
D356	44/52	45/50	-	D350
D301	52/60	50/60	D280	D250
D251	60/72	60/70	D220	D250
D213	72/85	70/80	D180	D150
D181	85/100	80/100	D180	D150
D151	100/120	100/120	D140	D150
D126	120/140	120/140	D110	D100
D107	150/170	140/170	D90	D100
D91	170/200	170/200	D90	D70
D76	200/240	200/230	D65	D70
D64	240/300	230/270	D55	D50
D54	300/350	270/325	D45	D50
D46	350/400	325/400	D45	D50
WIDE RANGE GRADE				
D1182	14/18	16/20	-	-
D852	18/25	20/30	-	D700
D602	25/36	30/40	-	D500
D427	36/52	40/50	-	D350
D252	60/85	60/80	-	-

TO ORDER A PARTICULAR WHEEL, PLEASE QUOTE OUR FULL
CATALOGUE CODE TOGETHER WITH GRIT SIZE, BORE AND
CONCENTRATION REQUIRED

ZUR BESTELLUNG EINER EINZELNEN SCHLEIFSCHEIBE, NENNEN
SIE UNS BITTE DIE GENAUE KATALOGBEZEICHNUNG MIT
KÖRNUNG, KONZENTRATION UND BOHRUNGSDURCHMESSER


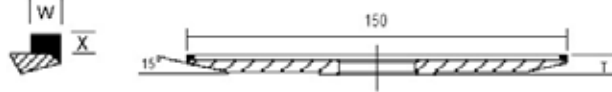

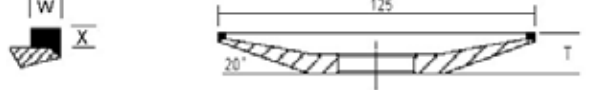











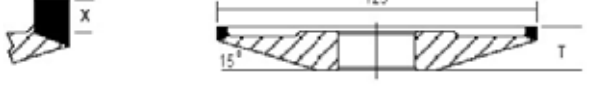

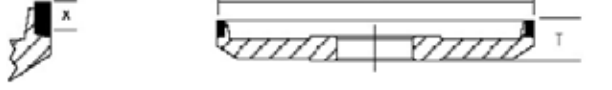

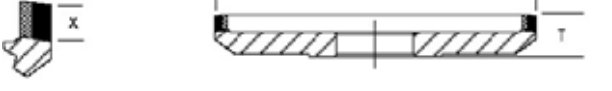

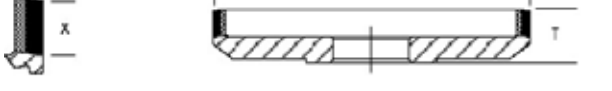

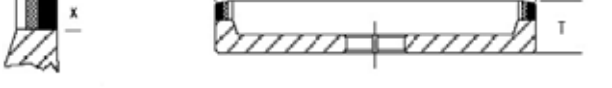
POUR TOUTE COMMANDE DE MEULE, PRIERE DE RAPPELER LE
NUMERO DE CODE COMPLET DU CATALOGUE AINSI QUE LE
CALIBRE DE L'ABRASIF, L'ALESAGE ET LA CONCANTATION DESIRES

**QUALITY ABRASIVE PRODUCTS FOR THE
WOODWORKING, LAMINATE AND
METALWORKING INDUSTRIES**



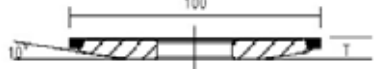


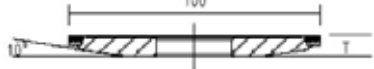


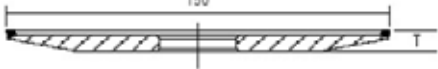





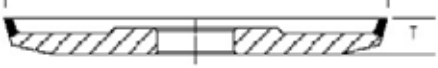


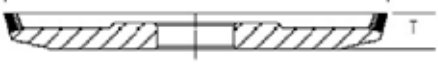


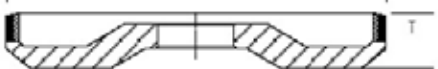


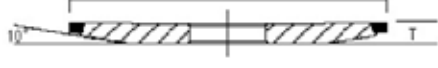


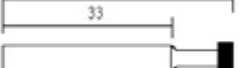
**QUALITÄTS-SCHLEIF-ERZEUGNISSE FÜR DIE
HOLBEARBEITUNGS UND LAMINAT INDUSTRIEN**

**MATERIEL ABRASIF DE QUALITE
POUR LES INDUSTRIES DES BOIS
ET LAMINES**



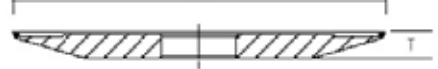


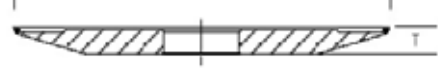
VOLLMER-BIBERACH

MACHINE	OPERATION		
CANA DIAMANT AND CHA		VBTF A1 150-4-2-32 VBTF A2 150-5-2-32	
CHH CHHT		VBF B1 125-3-2-32 VBF B2 125-3-3-32 VBF B3 125-5-3-32	
CNHB CHC CHT-CHTS CHHT CX100 CHP		VBF C1 125-2.5-1.2-32 VBF C2 125-3-1.8-32	
CNHB CHC CHT-CHTS CHHT CX100 CHP		VBF C3 125-4-2-32	
CHD		VBF C30 200-1.5-10-32	
CHD		VBF C35 200-2-2-32 VBF C36 200-4-2-32	
CHD		VBF C40 200-2-10-32	
CNHB CHC CHT-CHTS CHHT CX100 CHP		VBF D1 125-3-4-32	
CHC CHT CHTS CHHT CX100 CHP		VB T E1 125-3-6-32	
CHC CHT CHTS CHHT CX100 CHP		VB T F1 125-3/2-6-32 VB T F15 125-2.5/2.5-6-32	
CHC CHT CHTS CHHT CX100 CHP		VB T G1 125-3/2-10-32 VB T G15 125-2.5/2.5-10-32	
CHC CHP CX100 CHD		VB T G31 125-2.5/2.5/1.5-10-32 VB T G35 125-1.5/1.5/1.5-10-32	


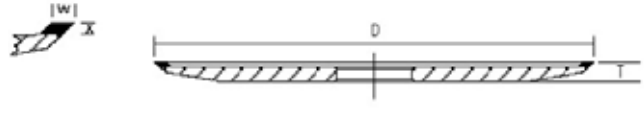

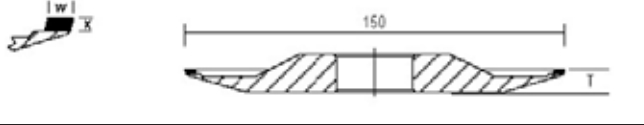

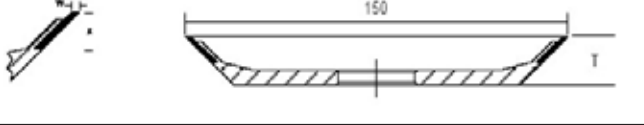

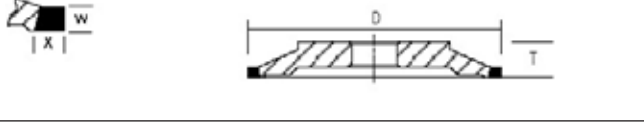

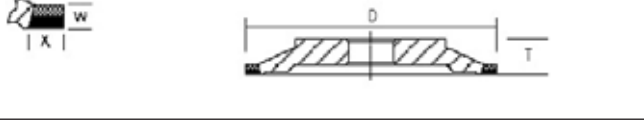

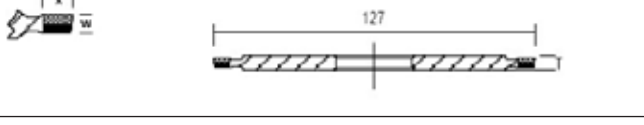

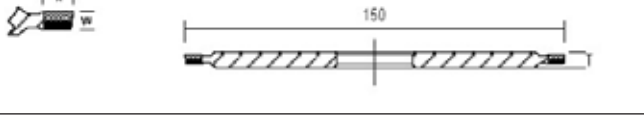



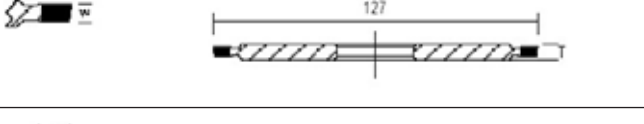

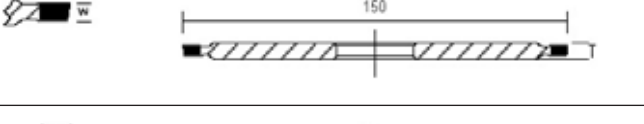

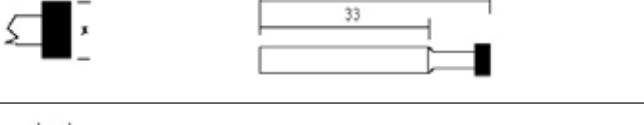

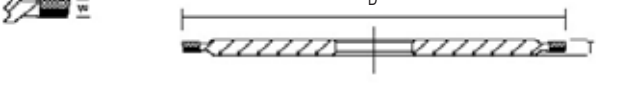
VOLLMER-BIBERACH

MACHINE	OPERATION			
CC CHTF		VBS H1 100-4-5-32 VBS H15 100-4-6.5-32		
CC CHTF		VBS H2 100-2/2-5-32 VBS H25 100-2/2-6.5-32		
CHAT		VBF J1 150-3-1.5-32		
CHAT		VBF F1 150-4-2-32		
CHAT		VBF K1 150-3-6-32		
CHAT		VBT L1 150-3/2-6-32		
CHAT		VBF L2 150-3/2-10-32		
CHTF		VBS H30 125-4-5-32 VBS S1 80-4-5-32		
CHD		VP P1 6-45-3 VP P1 6.5-45-3 VP P1 7-45-3		



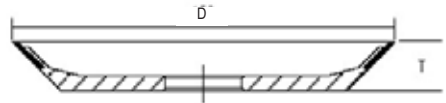


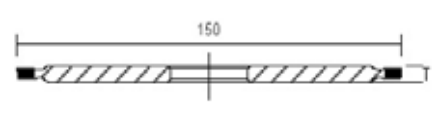
AKE

MACHINE	OPERATION			
AKEMAT BU AW		AKE F1 150-1.5-1.5-32 AKE F1 150-3-1.5-32		
AKEMAT BU AW		AKE F1 150-3-2-32 AKE F1 150-3-3-32		












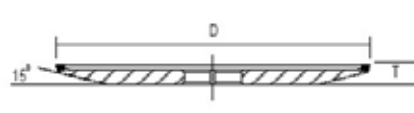



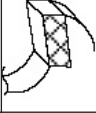

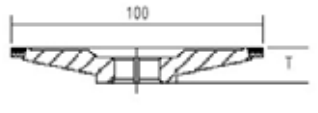





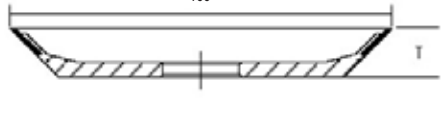


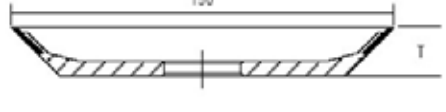
AKE

MACHINE	OPERATION		
AKEMAT BU AW		AKE F1 150-4-2-32 AKE F1 175-4-2-32 AKE F1 200-4-2-32	
AKEMAT UB		AKE F2 150-4-2-32	
AKEMAT BU AW		AKE F4 150-1.5-10-32	
AKEMAT DUO F		AKE S1 76-4-5-20 AKE S2 100-4-5-20 AKE S3 100-4-6.5-20	
AKEMAT DUO F		AKE S15 76-2/2-5-20 AKE S25 100-2/2-5-20 AKE S35 100-2/2-6.5-20	
AKEMAT U		AKE T1 127-2/2-7-32 AKE T1 127-3/2-7-32	
AKEMAT U		AKE T2 150-2/2-6.5-32 AKE T2 150-3/2-6.5-32	
AKEMAT U		AKE T2 150-2/2-10-32 AKE T2 150-3/2-10-32	
AKEMAT U		AKE T15 127-4-7-32 AKE T15 127-5-7-32	
AKEMAT U		AKE T25 150-4-10-32 AKE T25 150-5-10-32	
AKEMAT U		AKE P1 6-45-3 AKE P1 6.5-45-3 AKE P1 7-45-3	
U4 U6R2		AKE TRIPLE RIM 127MM DIAMETER AKE TRIPLE RIM 200MM DIAMETER SUPER FINE FINISH	

AKE

MACHINE	OPERATION			
B10 U6R2		HF 12V9 150-3-10-32 HF 12V9 200-3-10-32		
B10		AKE 150MM DIAMETER TRIPLE RIM		



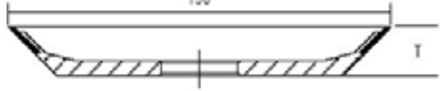


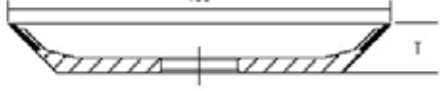


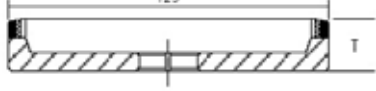


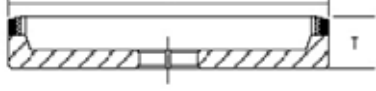


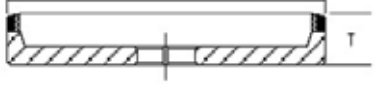


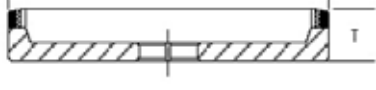
WIDMA

MACHINE	OPERATION			
BS700 HKS700 HKS700-H1 HKS800 UNIMAT		WWF A1 100-2-1.5-25 WWF B1 100-3-1.5-25		
BS700 HKS700 HKS700-H1 HKS800 UNIMAT		WWF B2 100-3-2-25 WWF B3 100-3-3-25		
BS700 HKS700 HKS700-H1 HKS800 UNIMAT		WWF C1 100-4-2-25 WWF F1 125-4-2-25		
HKS700-H111 HKS750 WIDMA GRINDING CENTRE OPTIMAT		WWF D1 125-2-1.5-25 WWF D2 125-3-1.5-25 WWF D3 125-3-2-25		
HKS700-H111 HKS750 WIDMA GRINDING CENTRE OPTIMAT		WWF E1 125-3-4-25		
HKS400 FS600 FS100/H FS1001 GRINDING CENTRE		WWS M1 100-4-6-20		
UNIMAT		WWTF N15 100-4-5-25		
UNIMAT		WWF C40 100-2-10-25		
SUPERMAT		WWF C41 150-2-10-25		



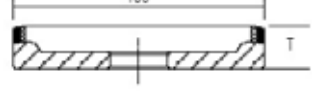


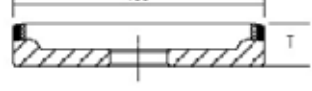








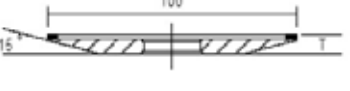
WIDMA

MACHINE	OPERATION			
SUPERMAT		WWF G1 150-3-1.5-25 WWF G2 150-3-2-25		
HKS700 HKS700-H1 HKS700-H111 HKS750 HKS800 GRINDING CENTRE OPTIMAT		WWF H1 150-4-2-25		
HKS700 HKS700-H1 HKS700-H111 HKS750 HKS800 GRINDING CENTRE OPTIMAT		WWT H1 100-3/2-6-25 WWT H15 100-2.5/2.5-6-25		
HKS700 HKS700-H1 HKS700-H111 HKS750 HKS800 GRINDING CENTRE OPTIMAT SUPERMAT		WWT J1 125-3/2-6-25 WWT J15 125-2.5/2.5-6-25		
HKS700 HKS700-H1 HKS700-H111 HKS750 HKS800 GRINDING CENTRE OPTIMAT		WWT J2 125-3/2-10-25 WWT J25 125-2.5/2.5-10-25		
HKS700 HKS700-H1 HKS700-H111 HKS750 HKS800 GRINDING CENTRE OPTIMAT		WWT J3 125-3/2/1.6-6-25 WWT J35 125-2.5/2.5/1.6-6-25		
UNIMAT		WWT K1 100-3-4-25 WWT K2 100-3-6-25 WWT K3 100-3-10-25		
UNIMAT		WWT K4 100-4-4-25 WWT K5 100-4-6-25 WWT K6 100-4-10-25		
UNIMAT		WWT K7 100-5-4-25 WWT K8 100-5-6-25 WWT K9 100-5-10-25		
UNIMAT		WWT K95 100-6.5-6.5-25 WWT K97 100-6.5-10-25		
HKS400 FS600 FS100/H FS1001 GRINDING CENTRE		WWS L1 100-4-5-20 WWS L15 100-4-6.5-20		
HKS400 FS600 FS100/H FS1001 GRINDING CENTRE		WWS L2 100-2/2-5-20 WWS L25 100-2/2-6.5-20		

WIDMA



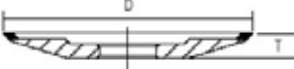


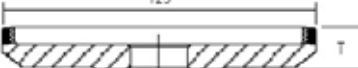


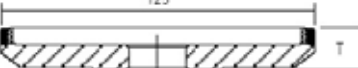





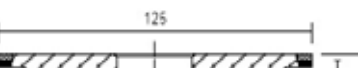


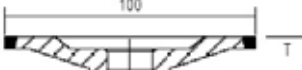


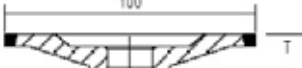


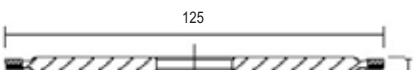


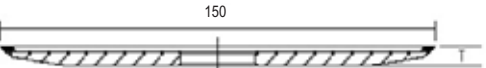


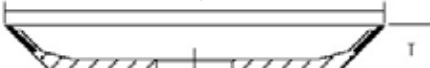


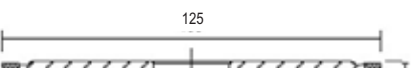


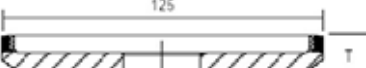
MACHINE	OPERATION			
SUPERMAT		WWF F16 150-2-10-25		
SUPERMAT		WWF F17 150-3-10-25		
SUPERMAT		WWT J31 125-2/2/1.5-6-25		
UNIMAT		WWT K45 100-2/2/1.5-6-25		
UNIMAT		WWT K46 100-3/2-6-25		
UNIMAT		WWT K47 100-3/2/1.6-6-25		

UT.MA



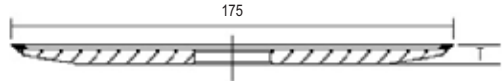


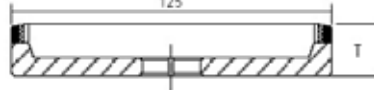
MACHINE	OPERATION			
AL800 AL800E		UTT H1 100-3/2-6-25 UTT H15 100-2.5/2.5-6-25		
AL800 AL800E		UTT H3 100-3/2-10-25 UTT H35 100-2.5/2.5-10-25		
AL800 AL800E		UTF B1 100-3-1.6-25		
AL800 AL800E		UTF C1 100-4-1-25 UTF C2 100-4-1.6-25		
AL800 AL800E		UTF D1 100-5-1-25 UTF D2 100-5-1.6-25		

UT.MA






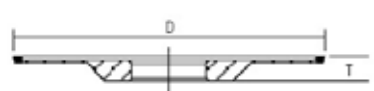


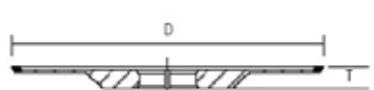


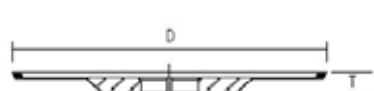
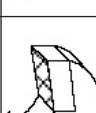

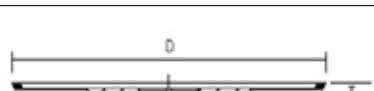
MACHINE OPERATION

AL800 AL800E		UTF K1 100-4-2-25 UTF K2 125-4-2-25		
AL800 AL800E		UTT F1 125-3/2-6/25 UTT F15 125-2.5/2.5-6-25		
AL800A		UTF G1 125-3/2-10-25 UTF G15 125-2.5/2.5-10-25		
AL800A		UTF B3 125-3-1.6-25 UTF C3 125-4-1-25 UTF D3 125-5-1-25		
AL802 AL804		UTT T1 125-3/2-5-32		
AF800 AF600 AF801		UTS E1 100-4-5-20		
AF801		UTT E2 125-4-5-20		
AL802		UTT T31 125-2.5/1.5/1.5		
AP800		UTT F1 150-4-2-32		
AL804		UTT F4 125-2-10-32		
AL804		UTT T27 125-2/2/1.5-7-32		
AL805		UTT F1 125-3/2-6-32		






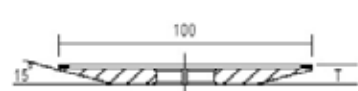



UT.MA

MACHINE	OPERATION			
AL805		UTT F40 175-4-2-32		
AL805		UTT T25 125-2/2/1.5-6-32		

SPECIAL WHEELS

MACHINE	OPERATION			
VOLLMER BIBERACH		VBF F5 125-3-1.5-32		
AKE		AKE F5 150-3-1.5-32		
VOLLMER DORNHAN		VDF F5 100-3-1.5-25		
WIDMA		WWF F5 100-3-1.5-25		
GENERAL		D4A2P 150-5-2-32		






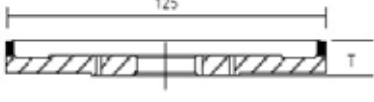


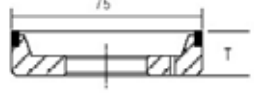





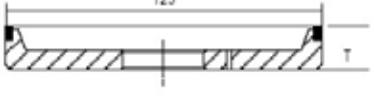


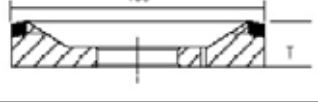


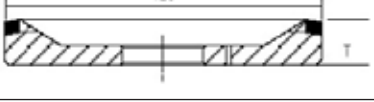


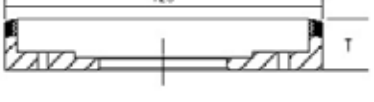








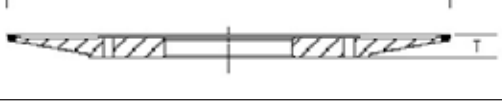


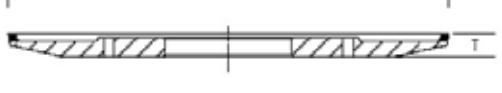
VOLLMER-DORNHAN

MACHINE	OPERATION			
FINIMAT		VDTF A1 100-4-3-25 VDTF B1 100-5-3-25		
FINIMAT		VDF C1 100-4-1-25 VDF D1 100-5-1-25		
DUO S		VDS E1 100-4-5-20		






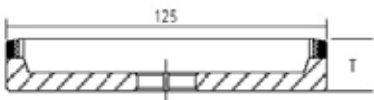


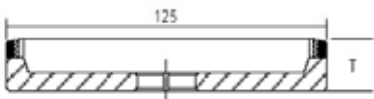





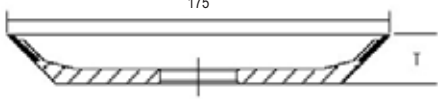
VOLLMER-DORNHAN

MACHINE	OPERATION			
FINIMAT		VDT F1 100-3/2-6-25 VDT F15 100-2.5/2.5-6-25		
FINIMAT		VDT G1 100-3/2-10-25 VDT G15 100-2.5/2.5-10-25		
FINIMAT		VDT F2 100-3/2-6-25		
W11 240 TS		VDS H1 125-3-5-36		
W11 240 TS		VDF J1 100-3-1.8-25 VDF N2 100-3-3.2-25 VDF J1 125-3-1.6-25		
W11 240 TS		VDF K1 100-4-2-25		
DUO TS UNILAEPP 11-450 TS MF 600		VDS O1 76-4-5-20 VDS P1 100-4-5-20		
UNILAEPP		VDT Q1 125-3/2-6-25 VDT Q15 125-2.5/2.5-6-25		
UNILAEPP		VDT R1 125-3-6-25		
UNILAEPP		VDT S1 125-3-3.3-25 VDT T1 125-3-1.8-25		
MULTI-MATIC		VDF U1 125-3-3.2-25		
MULTI-MATIC		VDF V1 125-3-3.2-25		



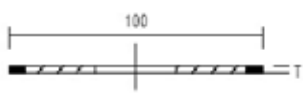


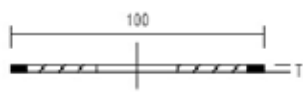


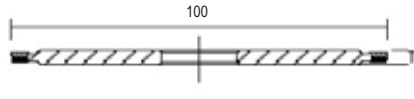





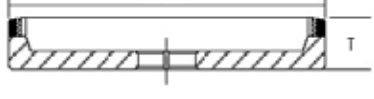
VOLLMER-DORNHAN

MACHINE	OPERATION			
MULTI-MATIC		VDT F1 125-4-5-25		
MULTI-MATIC		VDTF X1 125-3-5-25		
MULTI-DUO		VDS Y1 75-3-6-32		
MULTI-DUO		VDS Y2 100-3-6-32		
MULTI-DUO		VDS Y3 125-3-6-32		
MULTI-DUO		VDS Z1 100-6-5-32		
MULTI-DUO		VDS Z2 125-6-5-32		
FINIMAT GAMMA BETA ALPHA		VDB F1 125-3/2-6-50.8 VDB F15 125-2.5/2.5-6-50.8		
FINIMAT GAMMA BETA ALPHA		VDB G1 125-3/2-10-50.8 VDB G15 125-2.5/2.5-10-50.8		
FINIMAT GAMMA BETA ALPHA		VDB L1 125-3-6-50.8		
FINIMAT GAMMA BETA ALPHA		VDB C2 175-3-1.8-50.8		
FINIMAT GAMMA BETA ALPHA		VDB C25 175-3-3.3-50.8		



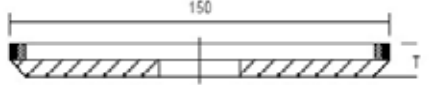


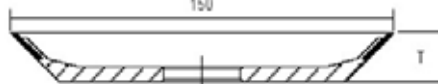


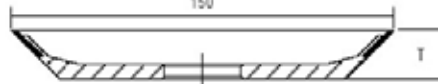
VOLLMER-DORNHAN

MACHINE	OPERATION			
FINIMAT GAMMA BETA ALPHA		VDB C3 175-4-2-50.8		
FINIMAT		VDT J87 100-2.5/1.5/1.5-10-25		
FINIMAT		VDT J31 125-2.5/1.5/1.5-10-50.8		
FINIMAT GAMMA BETA ALPHA		VDT J32 125-3/2/1.5-10-50.8		
BETA GAMMA		VDB C41 175-2-10-50.8		



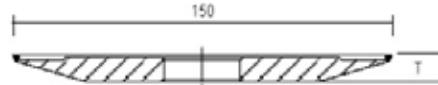


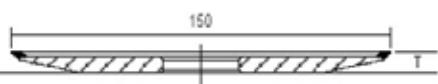


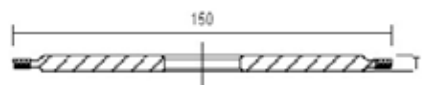


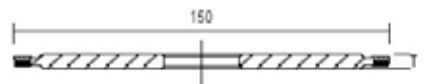





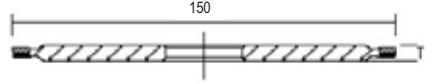


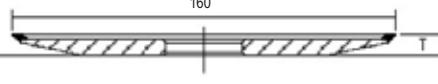
WRIGHT

MACHINE	OPERATION			
WRIGHT		WRS S1 100-3.2-6.5-31.75		
WRIGHT		WRS S2 100-4-6.5-31.75		
WRIGHT		WRS S25 100-2/2-6.5-31.75		
WRIGHT TALON		WRT T1 150-3/6-6-31.75		
WRIGHT TALON		WRT T25 150-2/2/1.5-6-31.75		



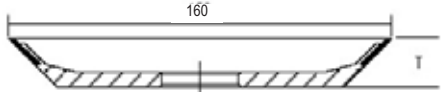





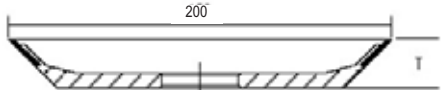


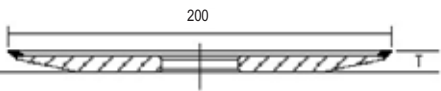
WRIGHT

MACHINE	OPERATION			
WRIGHT		WRT F1 150-3/3-6.5-31.75		
WRIGHT		WRF F4 150-3-10-31.75		
WRIGHT		WRF F5 150-1.5-10-31.75		


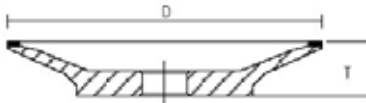

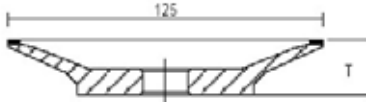









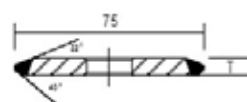
WALTER

MACHINE	OPERATION			
WOODTRONIC NC		WALT F1 150-3-1.5-32 WALT F1 150-3-2-32		
WOODTRONIC NC		WALT F1 150-4-2-32		
WOODTRONIC NC		WALT T2 150-2/2-6.5-32 WALT T2 150-3/2-6.5-32 WALT T2 150-2/2-10-32		
WOODTRONIC NC		WALT T2 150-3/2-10-32		
WOODTRONIC NC		WALT T25 150-4-6.5-32 WALT T25 150-5-10-32		
WOODTRONIC NC3		WALT T50 150-2.5/1.5/1.5-W-32		
WOODTRONIC NC3		WALT C3 160-4-2-32		


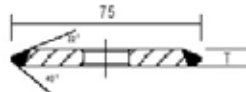
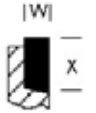



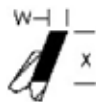
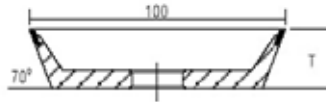





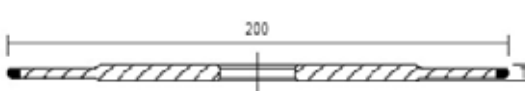

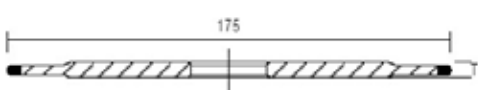



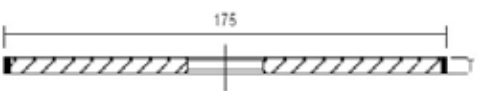



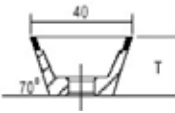
WALTER

MACHINE	OPERATION			
WOODTRONIC NC3		WALT 160-2-10-32		
WOODTRONIC NC5		WALT T25 200-2.5/1.5/1.5-10-32 WALT T26 200-2.5/2.5/1.5-10-32		
WOODTRONIC NC5		WALT F22 200-2-10-32		
WOODTRONIC NC5		WALT F4 200-4-2-32		


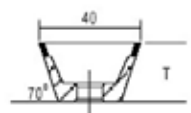
STEHLE

MACHINE	OPERATION			
S916	DIAMOND UNIVERSAL	STED 13A2 125-5-2-20 STED 13A2 125-5-4-20 STED 13A2 150-5-3-20		
S916	CBN UNIVERSAL	STEB 13A2 125-5-2-20 STEB 13A2 125-5-4-20		
S916	DIAMOND UNIVERSAL	STED 4A2 125-5-2-20		
S916	CBN UNIVERSAL	STEB 4A2 125-5-20		
S916	DIAMOND UNIVERSAL	STED 12A2 175-5-2-20		
S916	CBN UNIVERSAL	STEB 12A2 175-5-2-20		
S916	DIAMOND UNIVERSAL	STED 1M2 75-5-7.5-20 STED 1M2 75-8-8.5-20		


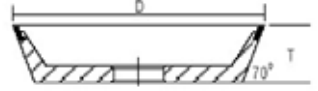



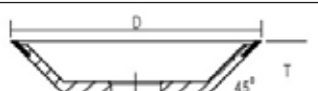





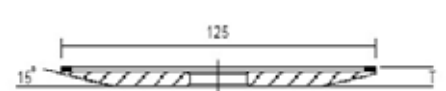


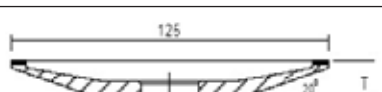
STEHLE

MACHINE	OPERATION			
S916	CBN UNIVERSAL	STEB 1M2 75-5-7.5-20 STEB 1M2 75-8-8.5-20		
HK	DIAMOND UNIVERSAL	STED 6A9 125-2-6-20		
HK	CBN UNIVERSAL	STEB 6A9 125-2-6-20		
VARIO 92-1	DIAMOND UNIVERSAL	STED 11V9 100-2-6-20		
VARIO 92-1	CBN UNIVERSAL	STEB 11V9 100-2-6-20		
VARIO 92-1	DIAMOND PROFILE	STED 14F1 175-4/2R-5-32 STED 14F1 175-1.4/0.7R-5-32		
VARIO 92-1	DIAMOND PROFILE	STED 14F1 200-1/0.5R-5-32 STED 14F1 200-4/2R-5-32		
VARIO 92-2	CBN PROFILE	STEB 14F1 175-4/2R-5-32 STEB 14F1 175-1.4/0.7R-5-32		
VARIO 92-2	CBN PROFILE	STEB 14F1 200-1/0.5R-5-32 STEB 14F1 200-4/2R-5-32		
VARIO 92-2	DIAMOND UNIVERSAL	STED 1A1 175-9-2-32		
VARIO 92-2	CBN UNIVERSAL	STEB 1A1 175-9-2-32		
VARIO 92-1	DIAMOND UNIVERSAL	STED 11V2 40-2-5-10		

STEHLE

MACHINE	OPERATION			
VARIO 92-1	CBN UNIVERSAL	STEB 11V2 40-2-5-10		

SATURN

MACHINE	OPERATION			
FKS 450	DIAMOND/ CBN UNIVERSAL	SAT 11V9 50-2-10-10 SAT 11V9 75-2-10-10		
HKS 600	DIAMOND/ CBN UNIVERSAL	SAT 12V9/45 55-2-6-10 SAT 12V9/45 75-1.5-6-20 SAT 12V9/45 75-3-6-20		
HKS 600	DIAMOND/ CBN UNIVERSAL	SAT 12V9/45 100-2-6-20 SAT 12V9/45 125-2-10-20		
HKSC 600 HKS 600		SAT 11A2 50-3-1.5-20		
HKSC 600 HKS 600		SAT 4A2 125-3-1.5-20 SAT 4A2 125-5-1-20 SAT 4A2 125-5-2-20		
HKSC 600 HKS 600		SAT 12A2 125-5-1.5-20 SAT 12A2 125-5-3-20		

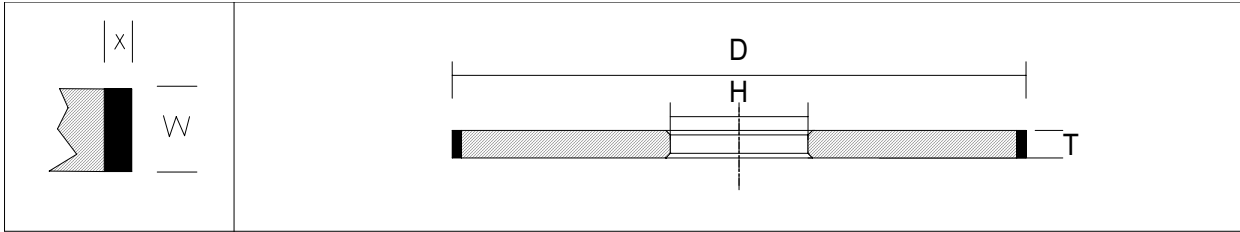
STANDARD WHEEL SHAPES

STANDARD- SCHLEIFSCHEIBENFORM

For Diamond, prefix shape code with STD
For CBN, prefix code with STB

STD 1A1 = DIAMOND

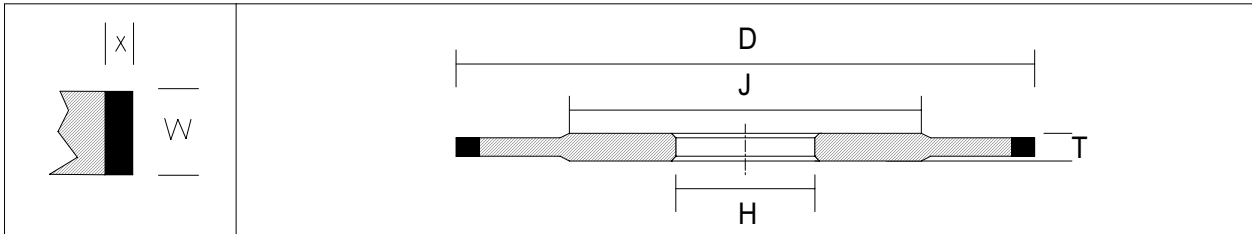
STB 1A1 = CBN



D	X				W								
	2	3	4	6	3	4	5	6	8	10	12	15	20
50	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆		
75	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆		
100	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆		
125	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	
150		◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆
175		◆	◆	◆			◆	◆	◆	◆	◆	◆	◆
200		◆	◆	◆			◆	◆	◆	◆	◆	◆	◆
225		◆	◆	◆				◆	◆	◆	◆	◆	◆
250		◆	◆	◆				◆	◆	◆	◆	◆	◆
300		◆	◆	◆						◆	◆	◆	◆

STD 14A1 = DIAMOND

STB 14A1 = CBN

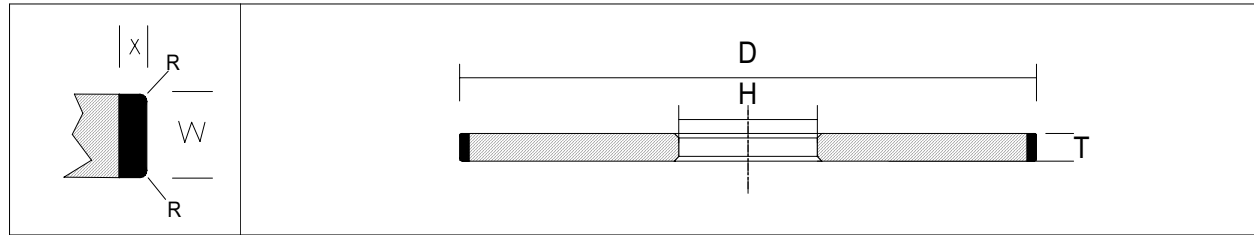


D	X				W								
	2	3	4	6	3	4	5	6	8	10	12	15	20
50	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆		
75	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆		
100	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆		
125	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	
150		◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆
175		◆	◆	◆			◆	◆	◆	◆	◆	◆	◆
200		◆	◆	◆			◆	◆	◆	◆	◆	◆	◆
225		◆	◆	◆				◆	◆	◆	◆	◆	◆
250		◆	◆	◆				◆	◆	◆	◆	◆	◆
300		◆	◆	◆						◆	◆	◆	◆

STD 1L1 = DIAMOND

STB 1L1 = CBN

R=0.5



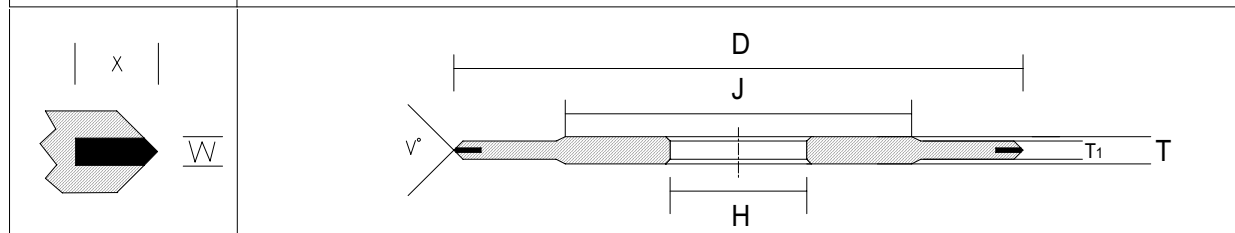
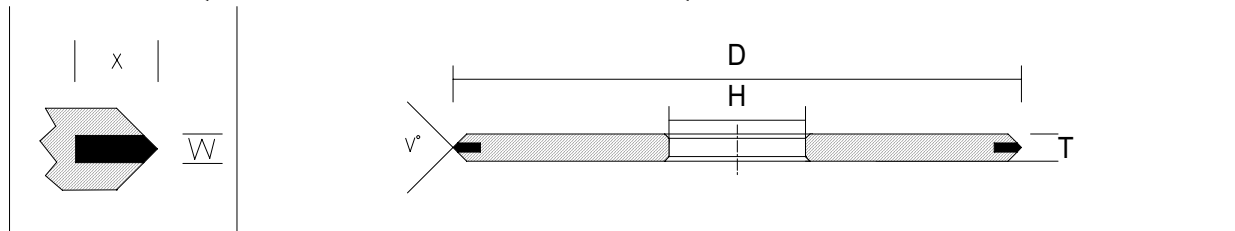
D	X				W			
	3	4	5	6	3	4	5	6
75	◆	◆	◆		◆	◆	◆	
100	◆	◆	◆		◆	◆	◆	
125	◆	◆	◆		◆	◆	◆	◆
150	◆	◆	◆	◆	◆	◆	◆	◆

STD 1E6Q = DIAMOND

STB 1E6Q = CBN

STD 14E6Q = DIAMOND

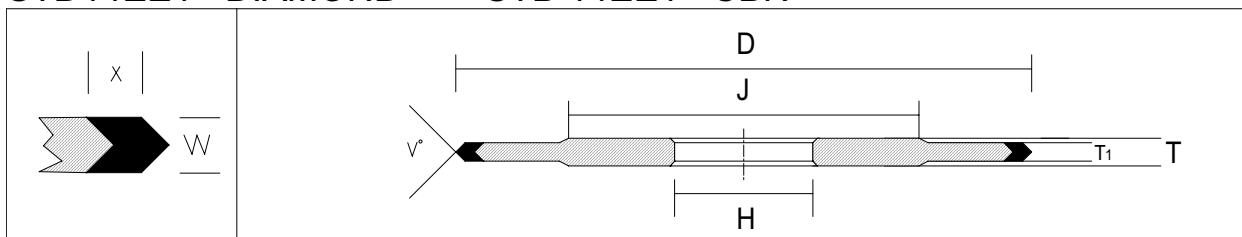
STB 14E6Q = CBN



D	U		T			T1		J	V			
	1	2	6	8	12	4	5		35	45	60	90
40	◆	◆	◆			◆		22	◆	◆	◆	◆
50	◆	◆	◆			◆		32	◆	◆	◆	◆
75	◆	◆	◆			◆		50	◆	◆	◆	◆
100	◆	◆	◆			◆		70	◆	◆	◆	◆
125	◆	◆		◆			◆	100	◆	◆	◆	◆
150	◆	◆		◆			◆	120	◆	◆	◆	◆
220	◆	◆			◆		◆	180	◆	◆	◆	◆

STD14EE1= DIAMOND

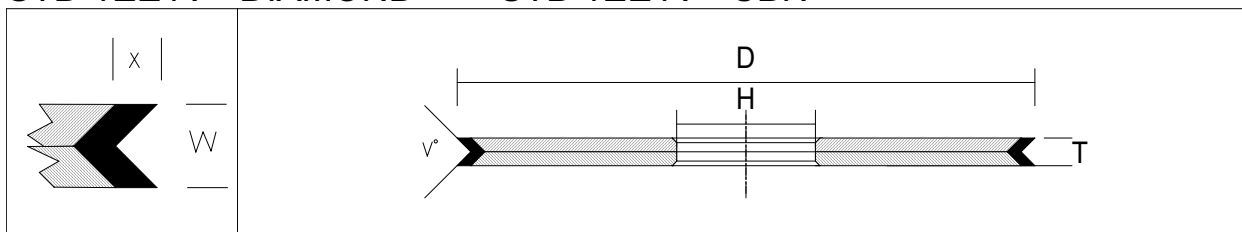
STB 14EE1= CBN



ØD	U			T			ØJ	V°				
	3	4	5	6	8	10		15	35°	45°	60°	90°
100	◆	◆		◆				70	◆	◆	◆	◆
125	◆	◆		◆				100	◆	◆	◆	◆
150	◆	◆		◆				120	◆	◆	◆	◆
175		◆	◆		◆			140	◆	◆	◆	◆
200		◆	◆			◆		160	◆	◆	◆	◆
250		◆	◆				◆	200	◆	◆	◆	◆
V°	35°	45°	60°	90°								
X	3.0	2.5	2.0	1.5								
X	6.0	5.0	4.0	3.0								

STD 1EE1V= DIAMOND

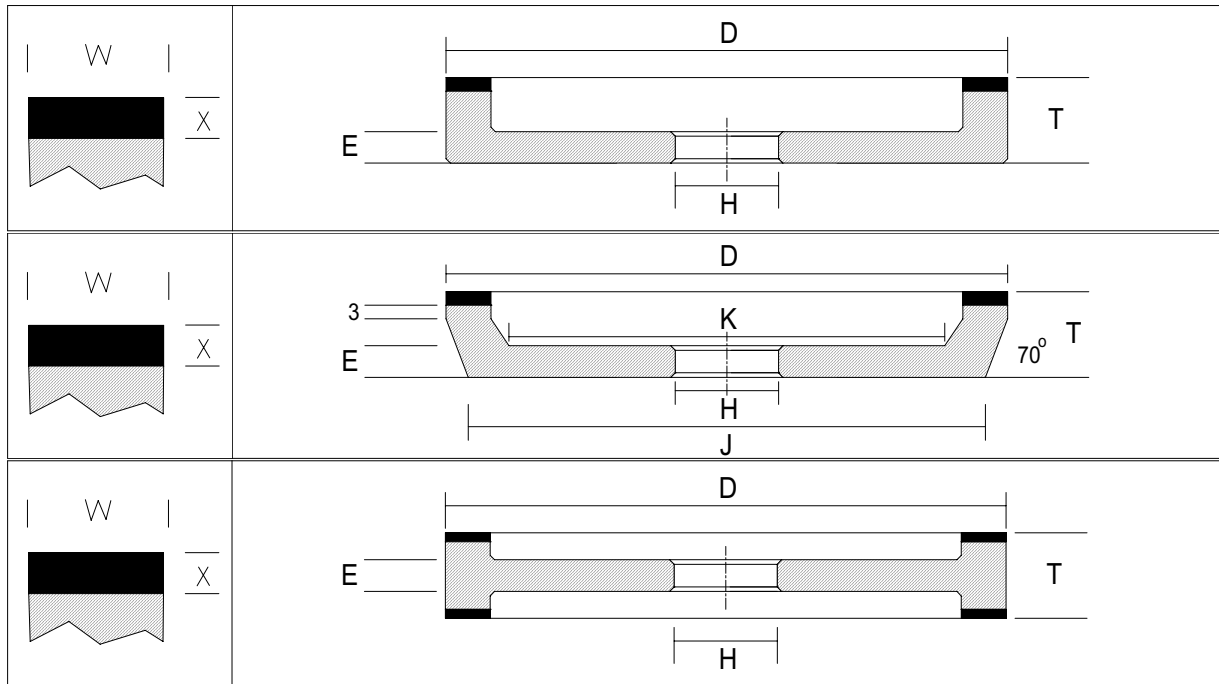
STB 1EE1V= CBN



ØD	T				V°		
	7	10	12	15	120	125	135
100	◆				◆		
110	◆				◆		
150		◆	◆			◆	◆
150				◆			◆

STD 6A2 = DIAMOND
 STD11A2 = DIAMOND
 STD 9A3 = DIAMOND

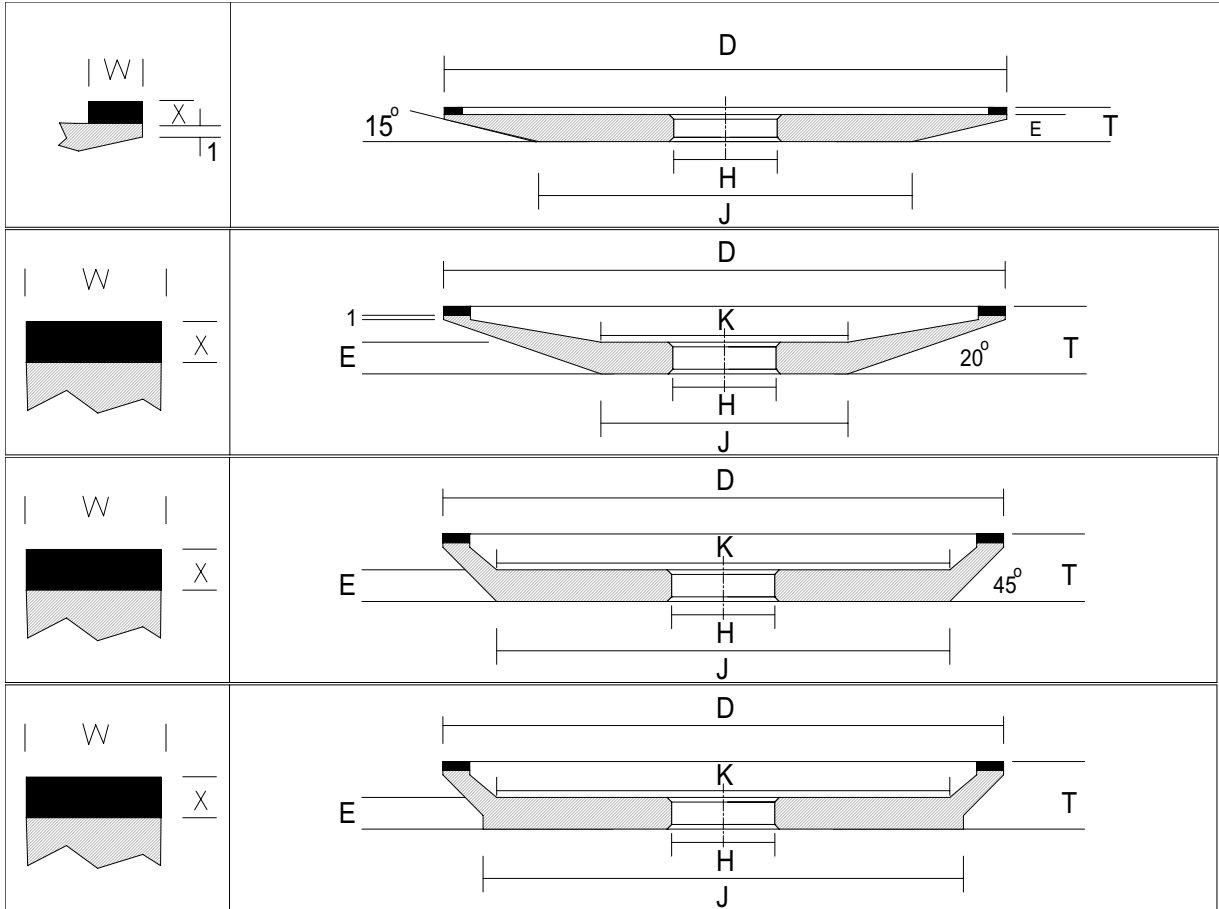
STB 6A2 = CBN
 STB 11A2 = DIAMOND
 STB 9A3 = CBN



D	X				W							
	2	3	4	6	3	5	6	10	12	15	20	25
50	◆	◆	◆	◆	◆	◆						
75	◆	◆	◆	◆	◆	◆		◆				
100	◆	◆	◆	◆		◆	◆	◆				
125	◆	◆	◆	◆		◆	◆	◆	◆	◆	◆	
150	◆	◆	◆	◆		◆	◆	◆	◆	◆	◆	◆
175	◆	◆	◆	◆		◆	◆	◆	◆	◆	◆	◆
200	◆	◆	◆	◆		◆	◆	◆	◆	◆	◆	◆
250	◆	◆	◆	◆				◆	◆	◆	◆	◆
300	◆	◆	◆	◆							◆	◆

STD 4A2/15 = DIAMOND
 STD 12A2/20 = DIAMOND
 STD 12A2/45 = DIAMOND
 STD 13A2 = DIAMOND

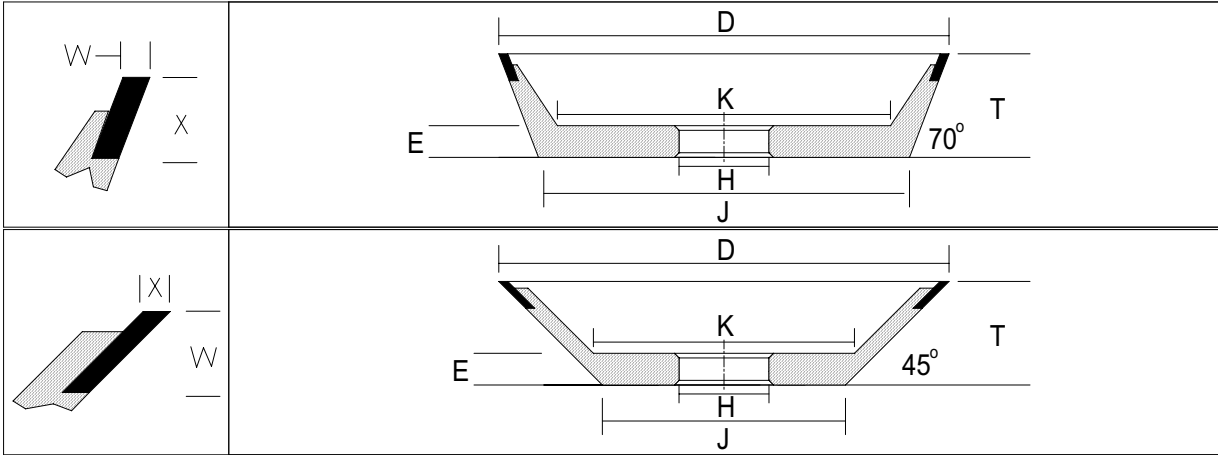
STB 4A2/15 = CBN
 STB 12A2/20 = CBN
 STB 12A2/45 = CBN
 STB 13A2 = CBN



D	X				W				
	1.6	2	3	4	3	5	6	8	10
75	◆	◆	◆	◆	◆	◆	◆		
100	◆	◆	◆	◆	◆	◆	◆		◆
125	◆	◆	◆	◆	◆	◆	◆		◆
150	◆	◆	◆	◆	◆	◆	◆	◆	◆
175	◆	◆	◆	◆	◆	◆	◆	◆	◆
200	◆	◆	◆	◆		◆	◆	◆	◆
250	◆	◆	◆	◆				◆	◆

STD 11V9/70 = DIAMOND
 STD 12V9/45 = DIAMOND

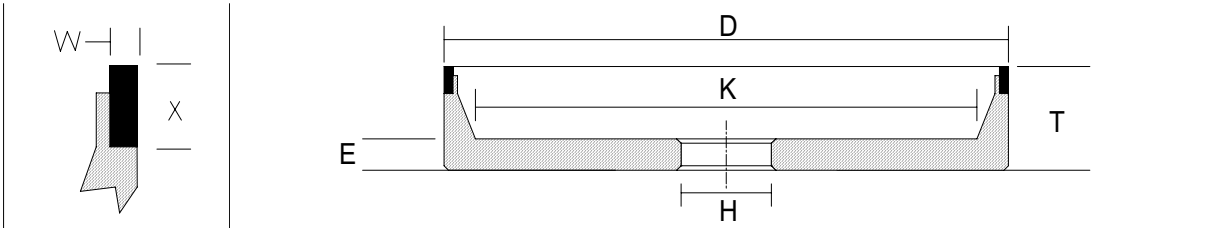
STB 11V9/70 = CBN
 STB 12V9/45 = CBN



D	X		W	
	2	3	6	10
75	◆	◆	◆	◆
90	◆	◆	◆	◆
100	◆	◆	◆	◆
125	◆	◆	◆	◆
150	◆	◆	◆	◆

STD 6A9 = DIAMOND

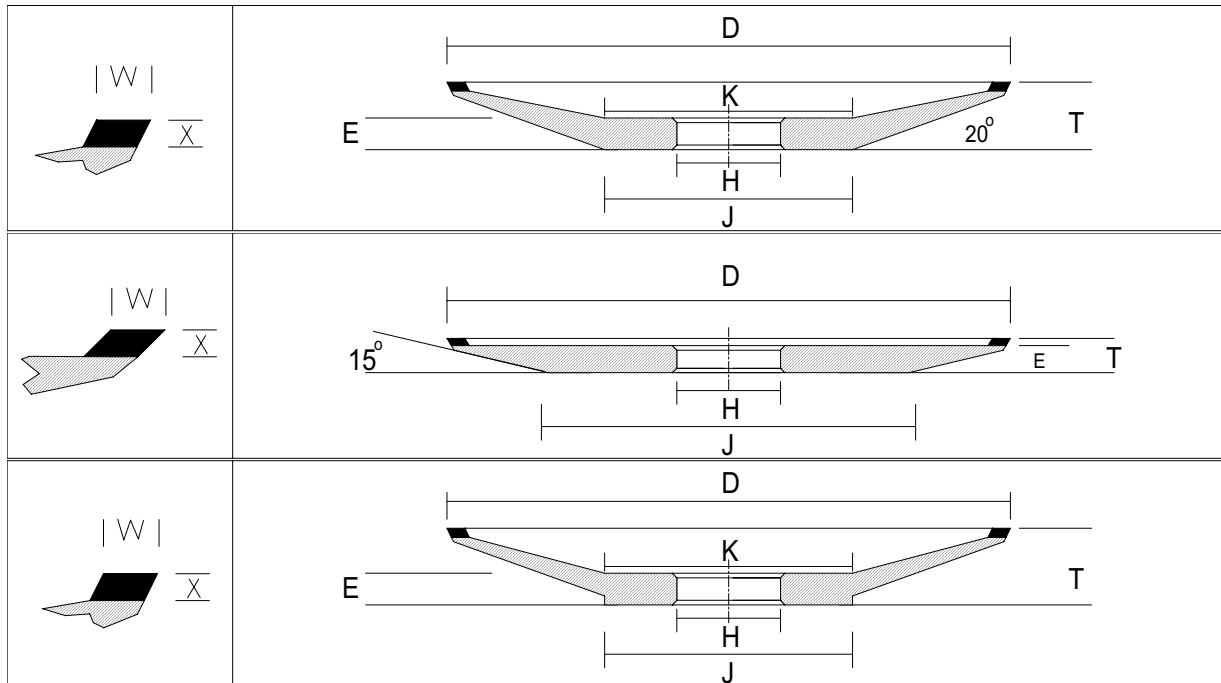
STB 6A9 = CBN



D	X		W	
	2	3	6	10
75	◆	◆	◆	◆
100	◆	◆	◆	◆
125	◆	◆	◆	◆
150	◆	◆	◆	◆
175		◆	◆	◆
200		◆	◆	◆
250		◆	◆	◆
300		◆	◆	◆

STD 12V2= DIAMOND
 STD 4V2 = DIAMOND
 STD 13V2= DIAMOND

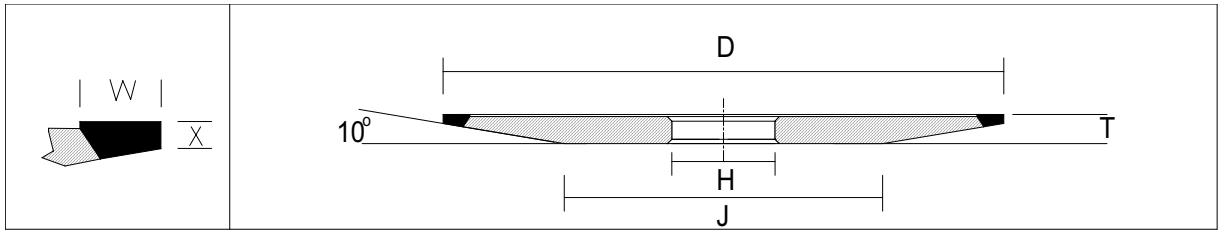
STB 12V2 = CBN
 STB 4V2 = CBN
 STB 13V2 = CBN



D	X	W
	2	4
100	◆	◆
125	◆	◆
150	◆	◆
175	◆	◆
200	◆	◆

STD 4ET9 = DIAMOND

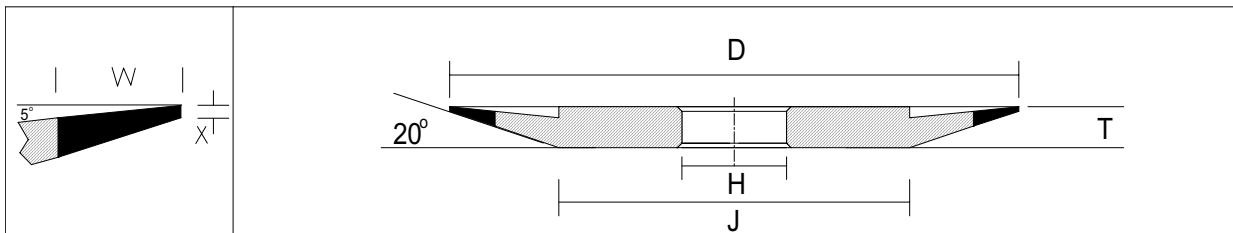
STB 4ET9 = CBN



D	X		W		
	1	2	4	6	10
50	◆		◆	◆	
75	◆		◆	◆	
100	◆		◆	◆	
125		◆		◆	◆
150		◆		◆	◆
175		◆		◆	◆

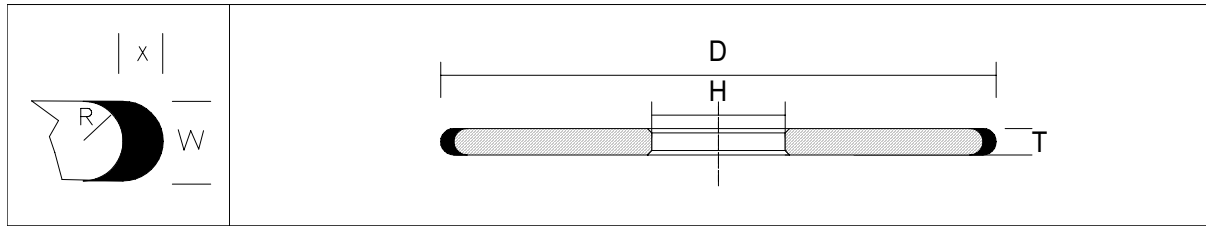
STD 4BT9 = DIAMOND

STB 4BT9 = CBN



D	X	W
	1	10
75	◆	◆
100	◆	◆
125	◆	◆

1FF1



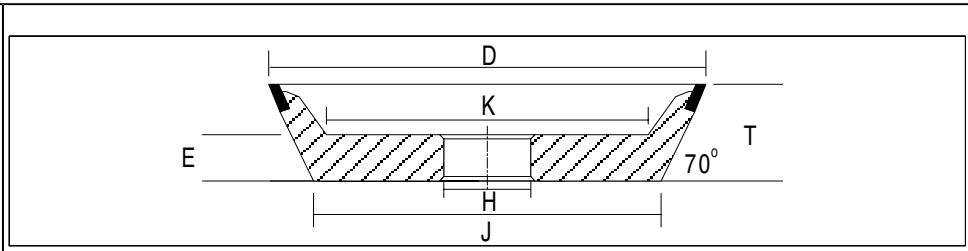
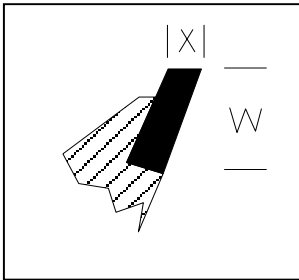
ØD	R		T
	2	10	2R
50			
75			
100	◆	◆	◆
125			
150			

DIAMOND & CBN
GRINDING MACHINE WHEELS
FOR CNC MACHINES
INCLUDING:

Anca
Cincinnati
M Deckel
EWAG
Griffo
Haas
HaRo
Hawema
Huffmann
Jungner
PeTeWe
Tempo

Saacke Gebr
Safag
Schneeberger
Schutte
Sorenc
Straussak
Stream
Tacchella
Viking
Walter
Watkins
Loroch

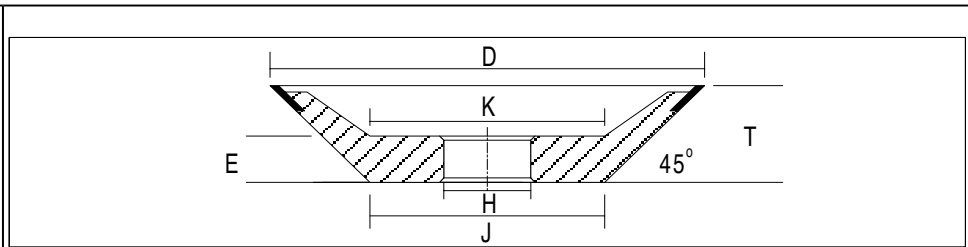
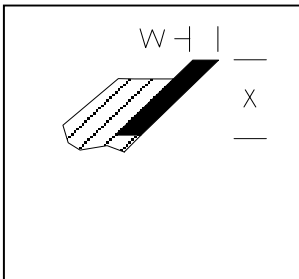
11V9



CNC D11V9 75-2-10-20 D64-C100
CNC D11V9 75-3-10-20 D64-C100
CNC D11V9 100-2-10-20 D64-C100
CNC D11V9 100-2-10-20 D126-C100
CNC D11V9 100-3-10-20 D46-C100
CNC D11V9 100-3-10-20 D64-C100
CNC D11V9 125-3-10-20 D46-C100
CNC D11V9 125-3-10-20 D64-C100

CNC B11V9 75-2-10-20 B107-V240
CNC B11V9 75-3-10-20 B107-V240
CNC B11V9 100-2-10-20 B107-V240
CNC B11V9 100-2-10-20 B151-V240
CNC B11V9 100-3-10-20 B107-V240
CNC B11V9 125-3-10-20 B107-V240

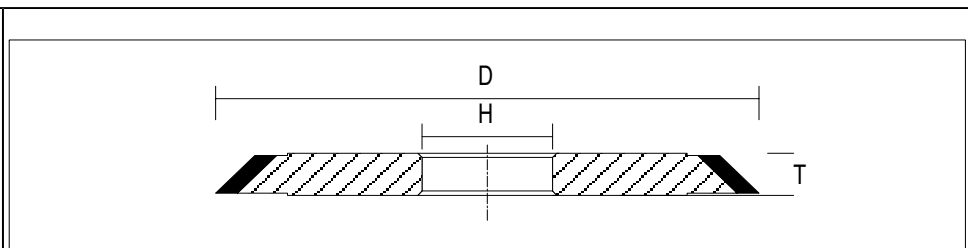
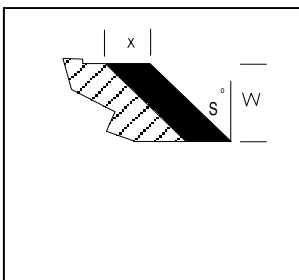
12V9/45



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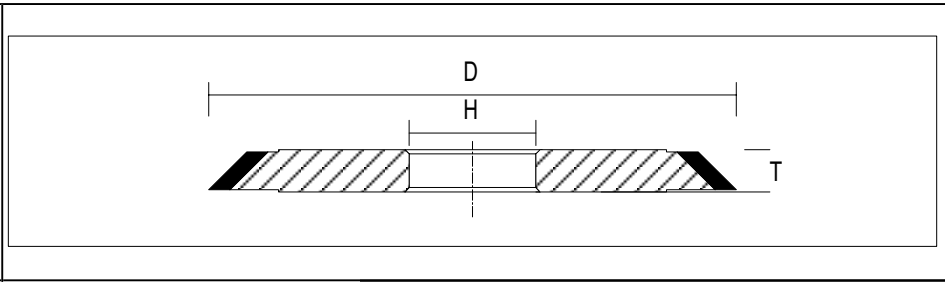
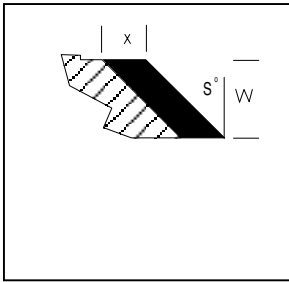
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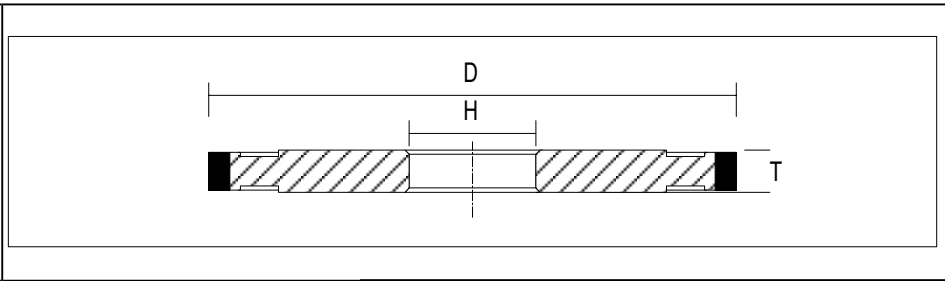
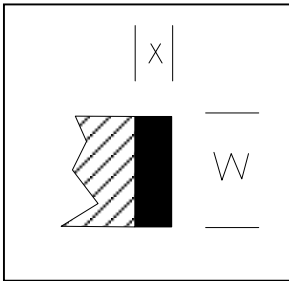
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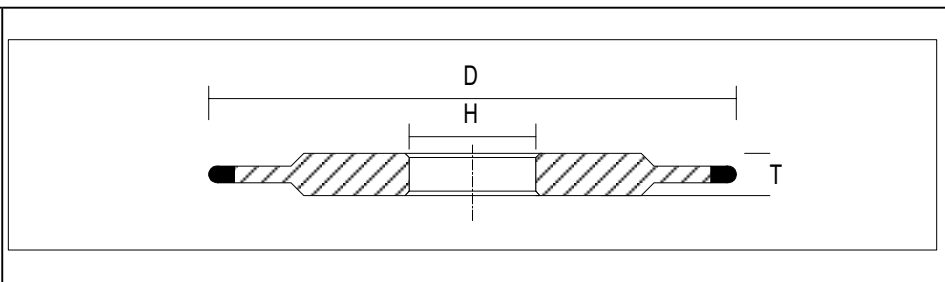
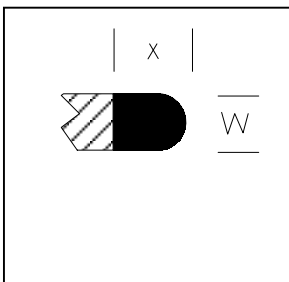
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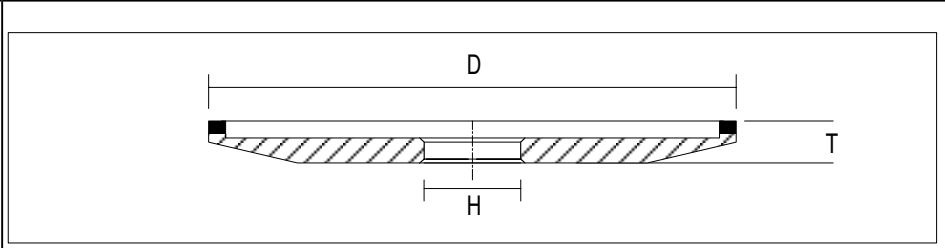
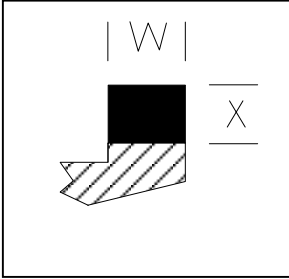
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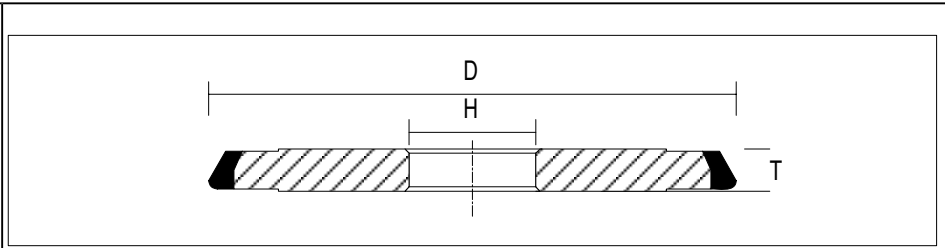
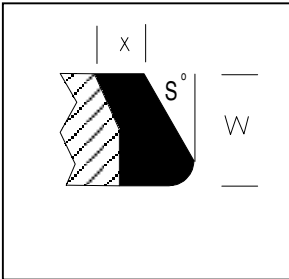
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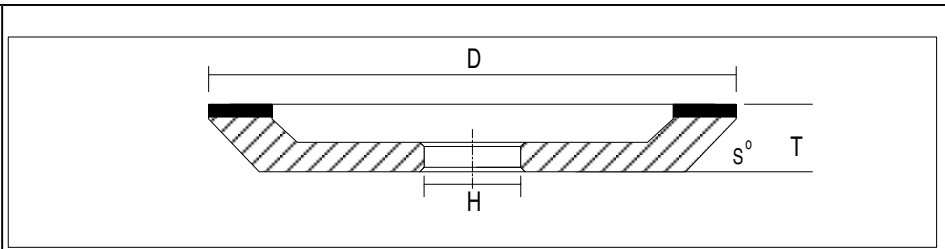
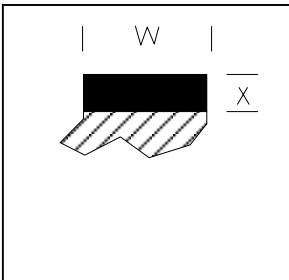
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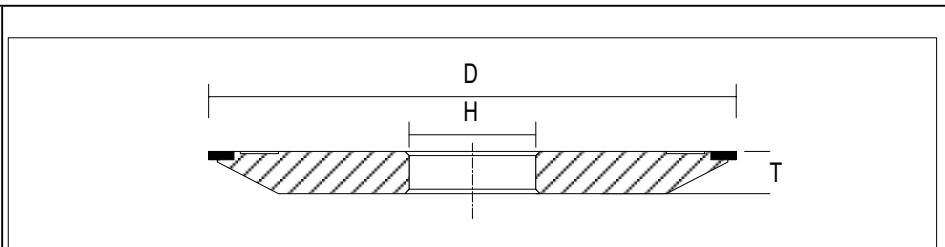
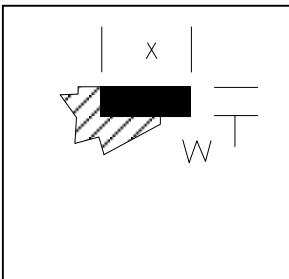
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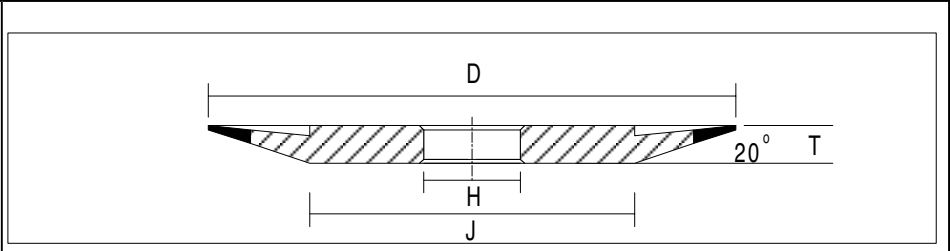
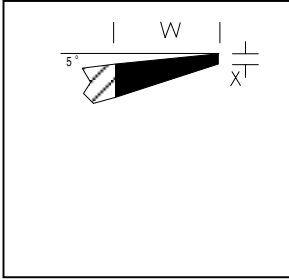
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4A9



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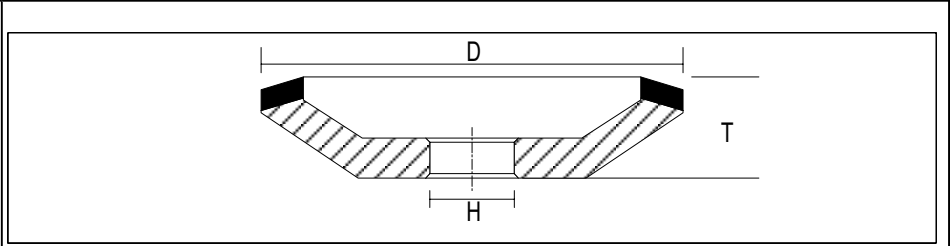
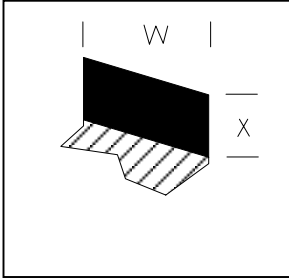
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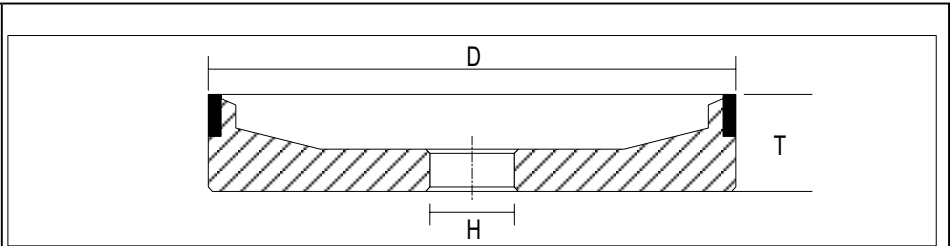
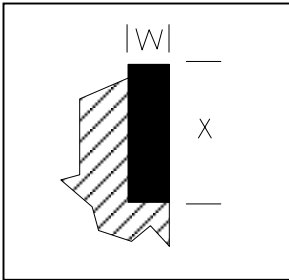
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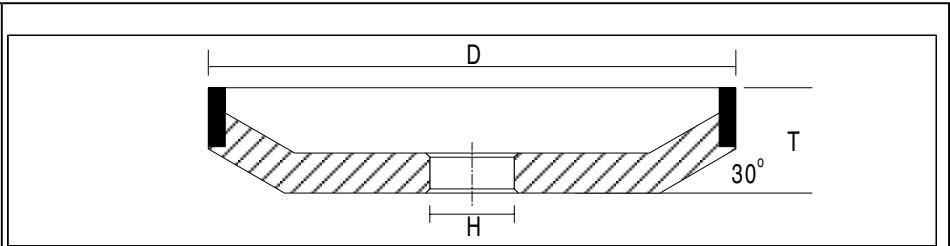
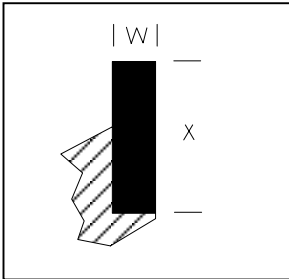
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6A9



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12A9



CNC D12A9 150-4-14-20 D46-C100

TERMS OF BUSINESS

1 DEFINITIONS

"Buyer" means the person or entity whom accepts a quotation of the Seller for the sale of the Goods or whose order is accepted by the Seller.

"Goods" means the Goods on the relevant order form supplied by the Seller.

"Services" means all and any Services including but not limited to consultancy and technology transfer advice requested off and provided by the Seller.

"Seller" means Harlequin International Ltd, LINHAY PARK, ASHBURTON, DEVON, ENGLAND, TQ13 7UP.

"Conditions" means the standard terms and conditions of sale set out in this document and includes any special terms and conditions agreed in writing between the Buyer and the Seller.

"Writing" includes Telex, Cable, Facsimile, Email, Post and comparable means of communication.

"The Work" means the installation (if agreed) of the Goods at the Premises.

"The Premises" means the Buyer's property at which the work is to be carried out.

2 PRICE

2.1 The price of the Goods shall be the price quoted by the Seller.

2.2 The price for Services or mixed supply of Goods and Services shall be individually quoted and agreed.

2.3 If no price has been quoted, the price shall be the price given for the Goods in the Seller's price list in force at the time of delivery.

2.4 Unless otherwise stated, prices in any quotation or given in the Seller's price list are exclusive of value added tax and delivery charges.

2.5 Unless other terms are agreed in writing, the price shall be paid in full in sterling without any deductions whatsoever and payable in the United Kingdom. Any arrangement made to pay in any other currency and place shall be at the Buyer's risk as to exchange rate and remittance of funds.

3 PAYMENT

3.1 The Seller is entitled to send an invoice to the Buyer for the price of the Goods on, or at any time after delivery.

3.2 The Buyer must pay the price on delivery unless delivery terms are agreed in writing.

3.3 If the Buyer has failed to pay the invoice in full on time, the Seller may

3.3.1 terminate the contract, recover the Goods; and

3.3.2 charge interest at 2 per cent per annum above Barclays Bank base rate on any unpaid amount, calculated daily.

4 CANCELLATION

4.1 The Buyer is not permitted to cancel this contract except with the written consent of the Seller.

4.2 Where there is an agreed cancellation of the contract under clause 4.1, the Buyer shall pay to the Seller a sum being a minimum sum of 50 per cent of the contract price, in respect of liquidated damages, to compensate the Seller for expenses, costs and losses caused as a result of the cancellation.

5 DELIVERY

5.1 Delivery of the Goods shall be made by the Buyer collecting the Goods from the Seller's Premises within 7 days after the Seller has notified the Buyer that the Goods are ready for collection. If the Buyer has not collected the Goods within 7 days after being given such notification, delivery is deemed to have taken place on the 7th day after the giving of notification. Alternative to the Buyer's request, delivery of the Goods shall be made by the Seller delivering the Goods at the Buyer's address and the Buyer shall pay the Seller's reasonable delivery charges, unless otherwise agreed in writing.

5.2 In the case of services, or mixed supply of Goods and Services, delivery shall be the earlier of either an event per 5.1 hereof or the issue by the Seller of an invoice.

5.3 The risk in the Goods shall pass to the Buyer once the Goods leave the Seller's premises.

5.4 The Seller reserves the right to make delivery by instalments, and to tender a separate invoice in respect of each instalment. If the Seller exercises this right, each delivery shall constitute a separate contract.

5.5 If the Seller delivers one or more instalment late, or delivers one or more instalments which do not correspond with the terms of the Contract, the Buyer may not treat it as a reason to terminate the contract as a whole.

6 INSTALLATION AND ACCESS

6.1 If required by the Buyer the Seller will install the Goods or carry out the services at the premises in a good and workmanlike manner. The Seller accepts no responsibility for any damage resulting from structure or other defects in the premises or machinery at which the installation is carried out.

6.2 The Buyer shall grant the Seller and the Seller's employees and contractors access to the Premises at all reasonable times for the purpose of surveying the site and carrying out such works of installation as shall have been agreed between the Seller and the Buyer.

6.3 The Buyer shall make available for the Seller's use such facilities as it requires, including running water and electricity free of charge.

6.4 If installation is required by the Buyer this will be separately charged and invoiced by the Seller to the Buyer.

7 TITLE

Until the Seller is paid in full all sums owing by the Buyer in respect of the Goods which form part of this contract, or any other Goods:

7.1 The property in the Goods shall remain with the Seller who shall retain full legal and beneficial ownership of the Goods.

7.3 The Seller is entitled to recover possession of the Goods at any time and without giving notice and the Buyer gives irrevocable consent for the Seller to enter the Buyer's land or premises to recover the Goods.

7.4 The Goods are to be kept separate from any other similar Goods and clearly marked as belonging to the Seller. If the Buyer re-sells the Goods, the proceeds of re-sale shall be held by the Buyer as trustee in a separate account and paid forthwith to the Seller who will account to that Buyer for any credit balance remaining after discharge of the Buyer's debts to the Seller.

7.5 All drawings supplied by the Seller cannot be used or reproduced without the Seller's permission.

8 WARRANTIES AND EXCLUSIONS

8.1 The Seller's liability in respect of the Goods and/or Services shall be limited to the contract sale price of the Goods.

8.2 The Buyer covenants that he has had a reasonable opportunity to inspect the Goods and the Seller shall not be liable to the Buyer for any defects which were reasonably discoverable upon such inspection within 24 hours of delivery.

8.3 The Seller shall not be under any further liability whatsoever arising and all Conditions and warranties expressed or implied by or under statute, custom or trade usage are excluded to the fullest extent permitted by law.

8.4 The Seller shall not be liable for any loss arising directly or indirectly from late delivery or non-delivery by the seller.

8.5 The Seller shall not be liable for any other consequential loss, howsoever caused.

9 INSOLVENCY OF BUYER

If :

9.1 the Buyer ceases, or threatens to cease, to carry on business;

9.2 the Buyer makes any voluntary arrangement with its creditors or becomes subject to an administration order;

9.3 an encumbrancer takes possession, or a receiver is appointed, of any of the property or assets of the Buyer;

9.4 the Buyer (being an individual or firm) becomes bankrupt;

9.5 the Buyer (being a company) goes into liquidation;

9.6 the Seller reasonably apprehends that any of the events mentioned in 9.1 to 9.5 is about to occur in relation to the Buyer and notifies the Buyer accordingly;

then the Seller, without prejudice to any other right or remedy available to the Seller, shall be entitled to cancel the contract or suspend any further deliveries without liability to the Buyer, and if the Goods have been delivered but not paid for the price shall become immediately due and payable notwithstanding any previous agreement or arrangement to the contrary.

10 FORCE MAJEURE

10.1 The Seller shall not be liable for any failure to deliver the Goods and/or perform Services arising from circumstances outside the Seller's control.

10.2 Non-exhaustive illustrations include act of God, wars, riots, terrorism, explosion, abnormal weather conditions, fire, flood, government action, strikes, lockouts, delays by suppliers, accidents and shortage of materials, labour or manufacturing facilities.

10.3 If the Seller is prevented from delivering the Goods or performing the Services in the above circumstances it may notify the Buyer of the fact in writing when it has become apparent to the Seller within 14 days.

10.4 If circumstances preventing delivery are still continuing 4 months after service of the above notice, then either party may give written notice, whilst the circumstances are still continuing, to the other, cancelling the contract.

11 GENERAL

11.1 Unless otherwise agreed in writing by the Seller, this contract shall be governed by the laws of England.

11.2 All drawings and descriptions supplied in relation to the Goods by either the Buyer or the Seller shall be regarded as a guide only and shall not form part of the contract. These drawings and all technical information belong to the Seller and cannot be reproduced without the Seller's written consent.

11.3 The headings in these Conditions are for convenience only and shall not affect their interpretation.

11.4 Any notice required or permitted to be given by either the Buyer or the Seller under these Conditions shall be in writing to the other party at its registered office or principal place of business.

11.5 If any provision of these Conditions is held by any competent authority to be invalid or unenforceable in whole or in part the validity of the other provisions of these Conditions and the remainder of the provision in question shall not be affected hereby.

11.6 The Buyer and the Seller both declare that each individual clause of these Conditions has been agreed upon following negotiation or details of the terms in writing.

11.7 The Buyer acknowledges that all intellectual property rights in respect of the Goods vests in the Seller and any use by the Buyer of Goods or services shall be as bare licensee only.

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Sales to European, North American and Scandinavian markets have given the company a reputation for high quality service products at realistic prices.

Harlequin International's relationship with grinding machine manufacturers, together with constant research and development enable the company to consistently improve

performance levels, thus offering its clients the latest state of the art tooling.

Harlequin International's highly competitive price structure enables customers to reduce unit costs by improving performance and efficiency.

Harlequin International will develop and manufacture special products exclusively for customers particular applications. Total commitment to quality and service ensures that customers will receive the same quality of product and service that has been the basis of the company's success.



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